ESOP. 1	Issued by: Sarah Curran	Issue date: 02.11.2015	
Revision No. 01	Approved by: Francis Kelly	Kildare Chilling Co	
External Odour Monitoring Procedure			

### Objective:

To assess the impact of Kildare Chilling's production activities on odours around the perimeter of the site.

Responsibility: Environmental Officer

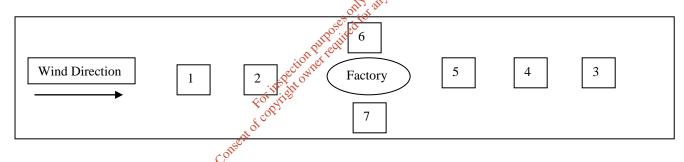
Frequency: Daily

In response to any odour complaints received

Twice per year a group odour assessment must be carried out with 2 or more Officers

# **Pre Assessment Preparation:**

- 1. The odour assessor must be in a fit condition and abstain from smoking, flavoured drinks, scented toiletries and deodorisers for at least 30 minutes prior to carrying out the odour assessment
- 2. The purpose for the assessment must be considered, i.e. complaint or routine survey
- 3. The impact of the regional weather must be taken into consideration for the assessment, including wind strength and direction, rainfall and temperatures.
- 4. Locations for routine odour assessments may be selected using the following guideline:



#### **Odour Complaint Procedure:**

- 1. In response to an odour complaint, the initial assessment location is upwind of the suspected source prior to visiting the complainant
- 2. Using a scaled map of the area, the Environmental Officer identifies the suitable locations for the assessment and walks/ drives to these positions as far as access allows
- 3. The Officer must not visit the suspected odour source until all external assessments have been observed

## **Assessment Procedure:**

- 1. The assessor must start upwind of the factory to try identify potential odours arising from other sources.
- 2. All reference points upwind of the factory must be assessed before sampling down wind of factory.
- 3. The assessor must at each assessment location, stop and smell the odours in the area for 5 minutes, ensuring the same time scale at each area
- Once a location has been assessed, the wind details, times, and odour ratings must be recorded on ER1 External Odour Monitoring Record

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- 5. The Officer must also make note under "Odour Description Comments" on page 2 of ER1 of any activities in the surrounding area other than the production site, which may contribute to a detected
- 6. When an odour is detected the extent of the plume must be determined by assessing additional location points around the possible source

#### **Post Odour Assessment**

Records: ER.1 External Odour Monitoring Record

- 1. Where an odour has been detected and recorded, the Environmental Office must immediately investigate the production site for a possible source as follows;
  - a. Walk downwind of the site boundary to verify if odours can be detected
  - b. Assess particular activities on the site to identify practices which might give rise to odours
  - c. Assess the effectiveness of abatement equipment used at the site, such as stack heights for dispersal rates
- 2. If allowed, arrange a visit to other local potential sources of odour to eliminate them as sources of the observed odour
- 3. Senior Management must be immediately informed of any significant odour findings

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