



# Complying with Regulations Controlling Fluorinated Greenhouse Gases and Ozone Depleting Substances

## *A Guidance Note for Operators of Equipment Containing F-gases and ODS*

*July 2015*

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## Table of Contents

1.	Introduction.....	1
2.	Purpose of the F-gas and ODS Regulations.....	2
2.1	F-gas Regulation.....	2
2.2	ODS Regulation.....	2
3.	Equipment Containing F-gas and ODS.....	3
3.1	Out of Scope Equipment.....	7
3.2	Common F-gases and ODS in Use.....	7
3.3	Where would I find F-gases and ODS?.....	7
3.3.1	Hospitality and Leisure Sector.....	7
3.3.2	Industrial Sector.....	8
3.3.3	Offices and Public Buildings.....	8
3.3.4	Retail.....	9
4.	Definition of an Operator.....	10
5.	Summary of Obligations for Operators.....	11
6.	Key Obligations Explained.....	12
6.1	Containment.....	12
6.1.1	Leak Prevention.....	12
6.1.2	Leak Checks.....	12
6.1.3	Automatic Leakage Detection for Equipment Containing F-gas.....	15
6.1.4	Records.....	16
6.2	Recovery and Waste Management.....	17
6.2.1	Recovery of Refrigerant during Maintenance or Decommissioning.....	17
6.2.2	Waste Refrigerant Handling.....	18
6.2.3	Waste Electrical and Electronic Equipment (WEEE) Waste Management Issues.....	19
6.3	Training and Certification.....	20
6.3.1	Company Certification.....	20
6.3.2	Personnel Qualifications.....	20
6.3.3	Stationary Refrigeration and Air Conditioning Equipment.....	21
6.3.4	Fire Protection and Mobile Air Conditioning Equipment.....	23
6.4	Labelling.....	23
6.5	Placing on the Market.....	25
6.5.1	Placing on the Market Prohibitions.....	25
6.6	Control of Use.....	25
6.6.1	Service and Maintenance Ban.....	25
6.6.2	ODS (including R22) Ban.....	26
6.6.3	Phase Down of F-gases.....	26
7.	Good Practice.....	27
7.1	Reducing Leakage.....	27
7.2	Considering Alternatives Now.....	28
7.3	Develop an Inventory of Equipment Containing ODS or F-gas.....	28
7.4	Energy Efficiency.....	28
	Appendix 1: Commission (Implementing) Regulations.....	29
	Appendix 2: Abbreviations and Definitions.....	30
	Appendix 3: Sources of Further Information.....	34
	Appendix 4: Refrigerants Affected by these Regulations.....	35
	Appendix 5: F-gas Conversion Table.....	37
	Appendix 6: Placing on the Market Prohibitions.....	39
	Appendix 7: Sample Log Sheet for Record Keeping.....	40
	Appendix 8: Example Inventory.....	41
	Appendix 9: Questions and Answers regarding the Management of Waste Refrigerant.....	42



## 1. Introduction

This Guidance Note is published by the Environmental Protection Agency (EPA) and is aimed at assisting operators of equipment containing Fluorinated Greenhouse gases (F-gases) and/or Ozone Depleting Substances (ODS) to comply with the relevant European Regulations in the Republic of Ireland.

This Guidance Note also introduces [Regulation \(EU\) No. 517/2014](#) - hereinafter referred to as the F-gas Regulation) which came into force on 1<sup>st</sup> January 2015 and repealed F-gas Regulation EC No. 842/2006 - hereinafter referred to as the '[repealed F-gas Regulation](#)'). The existing ten Commission (Implementing) Regulations, associated with the repealed F-gas Regulation are still currently applicable and are listed in Appendix 1. The ODS Regulation ([Regulation \(EC\) No. 1005/2009](#)) remains unchanged and sets out obligations relating ODS and equipment containing ODS.

The F-gas and ODS Regulations are European Regulations that are directly in force in all EU Member States. The purpose of these Regulations is to reduce the impact of F-gases on climate change and of ODS on the further depletion of the ozone layer, by reducing emissions of F-gases and ODS respectively through HFC Phase Downs and Service Bans.

This Guidance Note is primarily aimed at operators of equipment containing ODS and F-gas.

Key changes introduced in the F-gas Regulation include:

- (i) Extended containment provisions to include refrigerated units of trucks and trailers, switchgear with some derogations, organic Rankine cycles.
- (ii) Leak checking frequency based on the **Global Warming Potential**<sup>1</sup> (GWP) of the F-gas (this was previously based on the charge (in kg) of an F-gas).
- (iii) Service and maintenance ban using high GWP refrigerants in 2020, but the use of recycled and reclaimed gases will be allowed until 2030.
- (iv) Some equipment which did not previously require leak checking may now need to be checked, and
- (v) Some equipment which did not previously require automatic leak detection equipment may now need such equipment to be installed.

In this Guidance Note changes to, and new requirements of, the F-gas Regulation are flagged for ease of reference using the word '**New!**', where relevant.

Guidance documents relating to the obligations of operators of electrical switchgear<sup>2</sup> (containing SF<sub>6</sub>), refrigerated trucks and trailers<sup>3</sup> and Air Conditioning (AC) equipment in road vehicles is available at [www.fgases.ie](http://www.fgases.ie).

<sup>1</sup> Global warming potential is the climatic warming potential of a greenhouse gas relative to that of carbon dioxide.

<sup>2</sup> Electrical switchgear' means switching devices and their combination with associated control, measuring, protective and regulating equipment, and assemblies of such devices and equipment with associated interconnections, accessories, enclosures and supporting structures, intended for usage in connection with the generation, transmission, distribution and conversion of electric energy.

<sup>3</sup> A motor vehicle with a mass of more than 3.5 tonnes that is designed and constructed primarily to carry goods and that is equipped with a refrigeration unit.

## 2. Purpose of the F-gas and ODS Regulations

### 2.1 F-gas Regulation

**F-gases** are very powerful greenhouse gases that contribute to climate change if emitted to the atmosphere. F-gases include hydrofluorocarbons (**HFCs**) which are commonly used as refrigerants and Sulphur hexafluoride (SF<sub>6</sub>) and Perfluorocarbons (PFCs).

Most F-gases have a relatively high GWP, and thus contribute to global climate change if released to the atmosphere. The objective of the F-gas Regulation is to protect the environment and combat climate change by the reducing and preventing emissions to atmosphere and encouraging the use of low GWP F-gases.

The F-gas Regulation presents two strategies to reduce F-gas emissions:

- Prevent leakage and emissions through leak checks, training, information for users and end of life treatment, and
- Avoid the use of high GWP F-gases via phase down and bans (service and maintenance and placing on the market bans).

The publication of Irish Regulations<sup>4</sup> to give further effect in Ireland to specific elements of the F-gas Regulation will follow. It is not anticipated that there will be significant changes compared to the current content of the F-gas Regulation.

For help with abbreviations and definitions of terms see Appendix 2 and for other sources of information see Appendix 3.

### 2.2 ODS Regulation

**ODS** are chemicals that can damage the earth's ozone layer if they escape into the upper atmosphere. ODS include chlorofluorocarbons (CFCs) such as R12 and R502, hydrochlorofluorocarbons (HCFCs) such as R22 and drop in blends such as R408A, R123 and R142b. HCFCs are still in use as refrigerants in many buildings in Refrigeration and Air Conditioning (RAC) equipment.

The ODS Regulation replaces an earlier Regulation ([Regulation \(EC\) No. 2037/2000](#)). The key requirement of the ODS Regulation is the phasing-out of the use of ODS. Virgin (new) ODS refrigerant (R12, R502, R11) for maintenance and servicing of refrigeration and RAC equipment has been banned since the end of 2009. A ban on the use of **all** ODS for the maintenance or servicing of existing refrigeration, AC and heat pump equipment is in place since 1<sup>st</sup> January 2015. This ban is discussed in greater detail in Section 5.6 of this document.

The ODS Regulation was given further effect in Ireland by the Control of Substances that Deplete the Ozone Layer Regulations 2011 ([S.I. No. 465 of 2011](#)).

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<sup>4</sup> F-gas Regulation, as any other EC Regulation, is directly binding in all EU Member States. It is the obligation of the reader to ensure to refer to the most current legislation. The associated Irish Regulations, when published, will be available on the website of the Department of Environment, Heritage and Local Government [www.environ.ie](http://www.environ.ie).

### 3. Equipment Containing F-gas and ODS

**Table 1: Equipment Containing F-gas and ODS**

#### **Refrigeration Equipment**

Equipment to cool products or storage spaces below ambient temperature.



**Indoor refrigeration unit**



**Outdoor compressor of refrigeration unit**

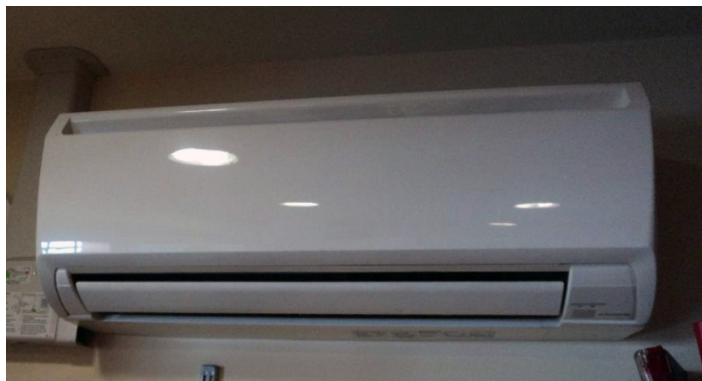


### Air Conditioning (AC)

Equipment to cool buildings to a comfortable ambient temperature.



**Outdoor unit**



**Indoor Unit**

### Heat Pumps

Heating devices that use a refrigerant circuit to extract energy from a waste heat source and deliver useful heat - cooling is also available in reversible systems.



### Fire Protection Equipment

Equipment designed to protect people, valuable goods and natural resources from fire.





### Electrical Switchgear

Equipment to control the supply of electricity and to protect the equipment in the event of abnormal conditions.



**New!** The F-Gas Regulation introduces obligations for the following equipment:

- **Refrigeration Units of Refrigerated Trucks and Trailers**

The refrigeration units of trucks (weighing more than 3.5 tonnes) or trailers that are designed primarily to carry refrigerated goods.

- **Electrical Switchgear**

The repealed F-gas Regulation only covered the recovery of F-gases from electrical switchgear. Electrical switchgear is now subject to increased requirements.

- **Organic Rankine cycles (ORCs)**

Heating recovery devices which utilise waste heat to provide electrical power.

- **AC units in all Passenger and Commercial Motor Vehicles**

The recovery of F-gases from AC equipment is covered by the F-gas Regulations<sup>5</sup>.

Information relating to the requirements in relation to the above equipment is included in [Section 6](#) of this document.

Further information is also provided in the following EPA Guidance Documents:

- [Summary Guidance for Operators of Refrigerated Trucks and Trailers](#),
- [Summary Guidance for Operators of Equipment containing SF<sub>6</sub> and PFCs](#), and
- [Summary Guidance for Garages for Mobile Air Conditioning](#)

<sup>5</sup> A separate Directive (2006/40/EC) deals with emissions from air-conditioning systems in motor vehicles.

### 3.1 Out of Scope Equipment

While a large number of modern RAC equipment contains F-gas, there are number of systems which utilise alternatives such as low and very low GWP F-gases and natural refrigerants that fall outside the scope of the F-gas Regulation. These include carbon dioxide (CO<sub>2</sub>), ammonia (R717) and Halocarbon (HC) refrigerants (such as R290 (Propane) and R600a (Butane)).

Appendix 4 contains a list of refrigerants, which fall within the scope of, and are controlled by, the F-gas and ODS Regulations.

### 3.2 Common F-gases and ODS in Use

Table 2 lists some of the most common ODS, F-gases and blends (gases that contain a mixture of different F-gases, ODS and potentially other refrigerants) and shows which Regulations are relevant to each. See Appendix 4 for a more extensive listing.

**Table 2: Common ODS and F-gases**

Refrigerant	Type	EC F-gas Regulation	EC ODS Regulation
R22*	HCFC	✗	✓
R408A*	HCFC + HFC Blend	✓	✓
R134a	HFC	✓	✗
R404A	HFC Blend	✓	✗
R407C	HFC Blend	✓	✗
R410A	HFC Blend	✓	✗
Ammonia	Natural	✗	✗
CO <sub>2</sub>	Natural	✗	✗

\*The use ODS is now banned under the [ODS Regulation \(EU\) 842/2006](#).

### 3.3 Where would I find F-gases and ODS?

The different types of equipment listed in section 3 above are widely used across many sectors of the economy. Sometimes it is very obvious where they are being used and other times systems operate in the background. Some examples are provided below of where equipment containing F-gases and ODS may be used in the following sectors:

- Hospitality and Leisure,
- Industrial,
- Offices and Public Buildings, and
- Retail.

#### 3.3.1 Hospitality and Leisure Sector

##### Pubs, Hotels, Coffee Shops and Restaurants

- For all these types of facilities there is a combination of small refrigeration equipment (e.g. cellar cooling in pubs) and Air Conditioning (AC) equipment. Typically, small hermetically sealed equipment is used (these are very similar to domestic fridges) e.g. in-line beer coolers, bottle cooler displays, ice making machines. Small split systems are often used for larger loads including AC and large cellar coolers.

## Leisure Centres, Private Leisure Facilities and Ice Rinks

- Hotels and leisure complexes are significant users of refrigeration (i.e. in kitchens and bedrooms) and AC equipment (in bedrooms and lobby / conference areas), due to both their size and some of the facilities they offer. A variety of equipment is used at leisure facilities. For example, at swimming pools heat pumps are regularly used and AC is common. Various refrigerants are used including F-gases, ODS and ammonia for large equipment, for example in ice rinks.

### 3.3.2 Industrial Sector

#### Food and Drink

- Many food and drink manufacturing facilities rely heavily on refrigeration to cool and store products. Key sectors include meat, poultry and fish processing, chilled and frozen foods, confectionary, dairy, brewing and cold stores. A wide variety of equipment is used ranging from small cold rooms to very large freezing systems. F-gases are in common use, and ODS such as R22 may still be in use in some equipment.
- New!** Refrigerated trucks and trailers used to transport chilled and frozen goods also now come under the F-gas Regulation.

#### Chemical and Pharmaceutical

- Some chemical processes are required to operate below ambient temperatures and others are exothermic and require heat removal. The chemical and pharmaceutical sector may possess some very complex refrigeration equipment employing a variety of refrigerants including both F-gases and ODS.

#### Electronics

- In the production of electronic components maintaining very specific temperature and humidity conditions are crucial. The maintenance of optimum manufacturing environments relies on the use of large AC equipment. Semiconductor manufacturing may feature the use of PFCs and SF<sub>6</sub> gases, which are controlled by the F-gas Regulation. The use of F-gases for etching or cleaning semiconductor material is exempt from the F-gas Phase down (discussed in [Section 6.6.3](#)).

#### Engineering

- Refrigeration is used in various engineering applications, such as mould cooling. It may also be required for machine cooling (e.g. hydraulic power packs).

### 3.3.3 Offices and Public Buildings

#### Office Buildings

- All organisations need to consider their use of refrigerants in refrigeration, AC and fire protection equipment in the office buildings they occupy. AC equipment in offices use ODS refrigerants (such as R22) or F-gas refrigerants (such as R410A and R407C). These may be in the form of small split equipment or larger chilled water systems.

## Hospitals

- This sector includes hospitals, health centres and nursing homes. Typical cooling applications in a hospital may include general AC (for staff offices and wards), specialist AC (for operating theatres or IT/communications rooms), equipment cooling (e.g. for X-ray machines), general refrigeration (for mortuary rooms and canteen catering) and specialist refrigeration (for vaccine and tissue stores and cryogenic applications). Smaller sites, like health centres and nursing homes, may also have air conditioning and refrigeration.

In addition some oncology treatment centres may have linear accelerators using a very potent F-gas (**SF<sub>6</sub>**). ([See Summary Guidance for operators of equipment containing SF<sub>6</sub> and equipment containing PFCs](#)).

## Schools, Universities and Conference Centres

- Other examples of the buildings sector are schools, colleges and conference centres. There is relatively little use of F-gases in most schools. However, there may be some AC installed in larger modern schools and it is more likely to be found in universities and conference centres, especially in large buildings. Many schools and universities will have refrigeration systems for catering facilities and within universities there will be some specialist uses of refrigeration and AC, particularly in laboratories, such as chilled rooms. Most equipment use either F-gases or ODS.

### 3.3.4 Retail

#### Retail Display Cabinets

The following cooling configurations are common:

- Pack systems – used for chilled and frozen food, via central “pack” systems. The packs often serve “back of store” cold rooms as well as the retail displays. In large supermarkets systems can contain large quantities of refrigerant and may require automatic leakage detection,
- Condensing units – more typical in smaller stores, display cabinets are connected to a remote condensing unit, and
- Integral systems – this is where the whole refrigeration system is built in to the cabinet (similar to a domestic refrigerator). These are common in very small stores, in larger stores they are sometimes used alongside displays connected to a central pack e.g. for a branded product or a special display.

#### Retail Store AC Equipment

- Many retail stores also use AC equipment in public areas of the store.

#### Non-F-gas/ODS Equipment in Retail Stores

Trials have been undertaken in stores using ammonia, hydrocarbon, or carbon dioxide (CO<sub>2</sub>) refrigerants, sometimes in conjunction with a secondary refrigerant. These systems are not yet in widespread use. However the demand for these systems is expected grow as the effects of the HFC bans and phase downs impact.

#### Retail Distribution Depot Refrigeration

- These depots often have large cold and chill stores. The use of non-F-gas/ODS refrigerants, such as ammonia, is quite common in such installations. However, some depots use R22 and some use F-gas blends, such as R404A.

## 4. Definition of an Operator

The operator is defined in the F-gas Regulation as “*the natural or legal person exercising actual power over the technical functioning of products and equipment covered by this Regulation*”. It is the operator of equipment containing F-gas and/or ODS that must ensure they comply with the specific obligations under the Regulations.

The operator may be a person or a company and may be, but is not necessarily, the owner of the equipment containing ODS and/or F-gas. However, as a starting point the owner should assume responsibility for operator obligations, unless it is confirmed that operator obligations belong, or have been transferred to, a 3<sup>rd</sup> party.

The European Commission (EC) issued guidance in 2008 which is still applicable and states that the “actual power over the technical functioning” of a piece of equipment or system must include each of the following elements:

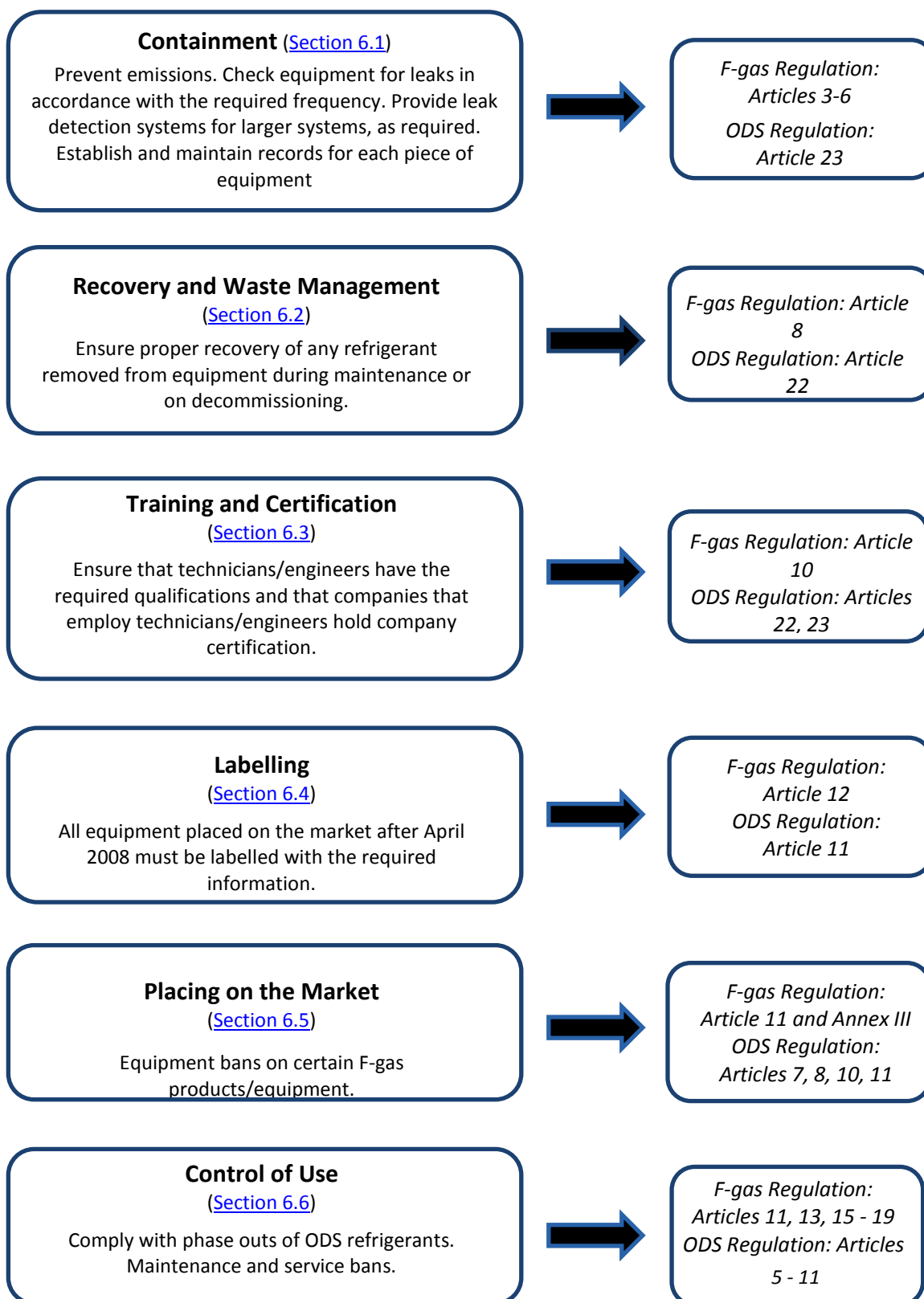
- Free access to the system, which entails the possibility to supervise its components and their functioning, and the possibility to grant access to third parties,
- The control over the day-to-day functioning/ running (e.g. take the decision to switch it on or off), and,
- The powers (including financial power) to decide on technical modifications (e.g. replacement of a component), modification of the quantities of F-gases in the system, and to have checks or repairs carried out.

If all of these elements are transferred to a third party (e.g. a contractor) through contractual arrangements then the responsibility for compliance with operator requirements will likely rest with the third party, depending on how the contract is set up. For example, a supermarket retail chain will be the operator, unless the supermarket chain has formally and contractually devolved all responsibility to another party, such as a contractor. For many organisations, the end-user is both the owner and the operator.

The following sections outline the specific obligations for both operators and contractors. The extent to which the obligations apply is dependent on the type of equipment, the type of gas and the gas charge.

## 5. Summary of Obligations for Operators

This section provides a summary\* of each of the key obligations under the F-gas and ODS Regulations followed by a more detailed introduction to each obligation.



**Figure 1: Summary of Key Obligations under the F-gas and ODS Regulations**

\* Commission (Implementing) Regulations should also be referred to in addition to the relevant sections of the ODS and F-Gas Regulations outlined above. A list of the Daughter Regulations is provided in Appendix 1.



Operators are responsible for ensuring that they comply with specific obligations under the F-gas and ODS Regulations. Although, qualified contractors carry out maintenance and servicing activities on behalf of the operator, it is the responsibility of the operator to ensure that they are in compliance with the Regulations and who must present documentation to prove compliance on inspection. It is therefore important that both contractors and operators are aware of, and understand, the requirements of the Regulations.

## 6. Key Obligations Explained

### 6.1 Containment

#### 6.1.1 Leak Prevention

The repealed F-Gas Regulation and the ODS Regulation places an emphasis on the “prevention” of leaks. **New!** The F-gas Regulation explicitly **prohibits** the intentional release (e.g. deliberate venting) of F-Gases to atmosphere in addition to taking precautions to prevent unintentional release.

**New!** Where leaks of F-gas are detected the F-gas Regulation obligates operators to ensure that the associated equipment is repaired without undue delay.

Where leaks of ODS are detected the ODS Regulation obligates operators to complete a repair as soon as possible and in any event within 14 days.

The ODS and F-gas Regulations require that a repaired leak is checked by a certified person within one month after the repair to ensure that the repair has been effective. However, this recheck can take place on the same day that the leak is fixed once the system has been repaired and is in operation.

**New!** Operators and contractors must take precautionary measures to prevent F-gas leakages.

#### 6.1.2 Leak Checks

Equipment containing ODS or F-gas refrigerant must be checked periodically for leakage. Leak checking must be carried out by qualified personnel<sup>6</sup>. [Commission Regulation \(EC\) No. 1516/2007](#) (on standard leak checking requirements) requires that all newly installed equipment containing F-gases should be checked for leakage immediately after installation. This should be completed prior to commissioning and addition of refrigerant.

Appropriately qualified personnel working on equipment containing ODS or F-gas refrigerant should have a good working knowledge of the equipment, e.g.:

- Have an awareness and understanding of the equipment design, operation and performance criteria,
- Understand the operating pressures of the equipment and have the knowledge to confirm they are as per equipment operating design,
- Have sufficient knowledge of which areas on the equipment are more prone to failure/cause of leakage if left unchecked,
- Inspect and interpret equipment records to identify historical leakage points and conduct forensic checks to ensure gas tightness, and

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<sup>6</sup> Personnel include in house personnel or external contractors.

- Inspect and identify any potential areas of the equipment where future loss may occur.

#### a. F-gas

**New!** The F-gas Regulations require that in addition to stationary<sup>7</sup> equipment (i.e. refrigeration, AC, heat pumps and fire protection equipment) the following equipment containing F-gas requires periodic leak checking if the equipment contains F-gases in quantities of **5 tonnes of CO<sub>2</sub> equivalent (t CO<sub>2</sub> eq) or more**:

- Refrigeration units of trucks and trailers,
- Electrical Switchgear using SF<sub>6</sub>, and
- Organic Rankine cycles

**New!** The F-gas Regulation replaces thresholds expressed as weight (charge in kg) of F-gas by thresholds expressed in tonnes of CO<sub>2</sub> eq quantities. This means that the frequency of F-leak checking on F-gas equipment will depend on the GWP of the refrigerant, expressed as tonnes of CO<sub>2</sub> eq, contained in the equipment in addition to the quantity of the gas. This requirement applies from 1<sup>st</sup> January 2015. ODS leak checking thresholds remain expressed as weight (charge in kg).

#### Exemptions

- I. **New!** Hermetically sealed equipment containing F-gas which contains F-gases in quantities less than **10 t CO<sub>2</sub> eq** is not subject to leak checks provided that the equipment is labelled as hermetically sealed.
- II. **New!** Electrical switchgear is not subject to leak checking provided the equipment complies with the following:
  - a. It has a tested leakage rate of 0.1 % per year as set out in technical specifications and is labelled accordingly,
  - b. It is equipped with a pressure or density monitoring device, or
  - c. It contains less than 6 kg of F-gas.
- III. **New!** Fire protection equipment is not subject to leak checking providing the following two conditions are met:
  - a. The inspection regime meets ISO 14520 or EN 15004 (related to design and properties of fire extinguishing systems), and
  - b. The fire protection equipment is inspected in accordance with the frequencies outlined in Table 3 of this document.
- IV. **New!** The leak checking regime for **small charge equipment** set out in the repealed F-gas Regulation continues until 31<sup>st</sup> December 2016, i.e. leak checking **is not** required for non-hermetically sealed<sup>8</sup> equipment containing less than 3 kg and hermetically sealed equipment containing less than 6 kg - regardless of the GWP (see Figure 2). From 1<sup>st</sup> January 2017 relevant small charge equipment must be leak checked in accordance with Table 3.

<sup>7</sup> Stationary means not normally in transit during operations.

<sup>8</sup> Equipment with an airtight seal.

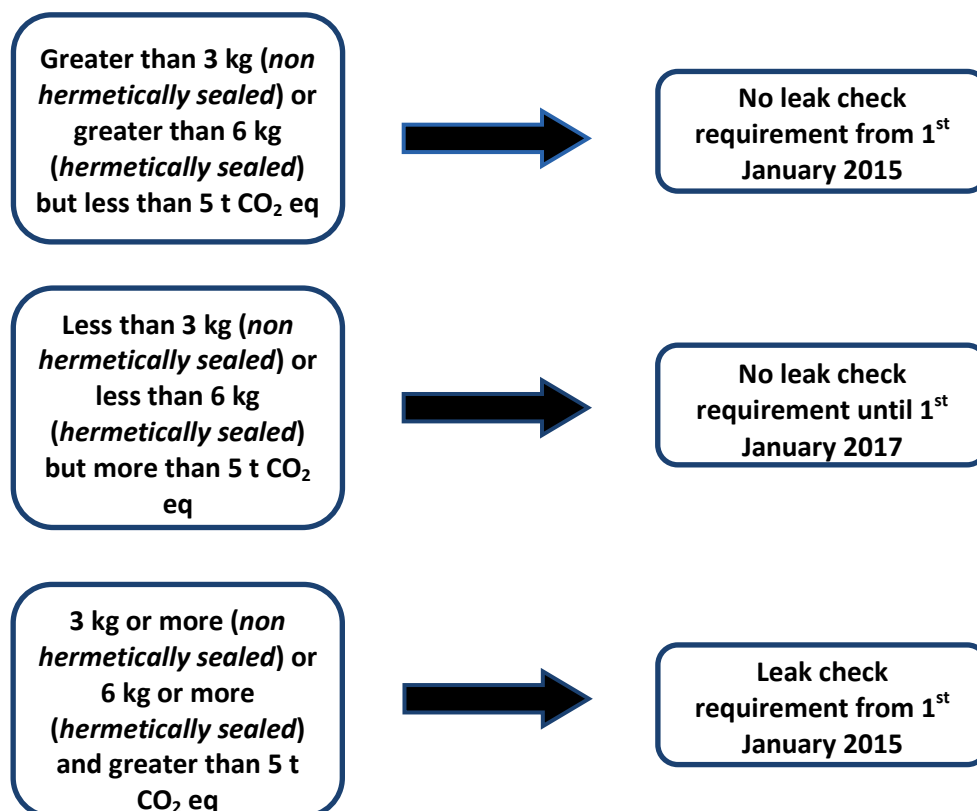


Figure 2: Small Charge Equipment Exemption

The leak checking frequency for equipment containing F-gas is included in Table 3. A table listing common F-gases (both pure and blends), the associated GWP and the 5, 50 and 500 t CO<sub>2</sub> eq is included in Appendix 5. This table, in conjunction with Table 3, should be used to determine the leak checking frequency of equipment containing F-gas. The method for calculating the CO<sub>2</sub> eq is included in the guidance document titled "[Summary Guide to the New Leak Checking Requirements](#)".

Table 3: **New!** Leak Checking Frequencies: F-gas

Leak Checking Frequency*	2006 Regulation	2014 Regulation
	kg threshold for all HFC refrigerants	t CO <sub>2</sub> eq threshold for all HFC refrigerants
None	≤ 3 kg	≤ 5 t CO <sub>2</sub> eq
Annual	3 kg	5 t CO <sub>2</sub> eq**
Every 6 months	30 kg	50 t CO <sub>2</sub> eq
Every 3 months	300 kg	500 t CO <sub>2</sub> eq

\* Leak check frequency is halved if automatic leak detection system is installed

\*\* The threshold for annual leak checks of hermetically sealed equipment is 10 t CO<sub>2</sub> eq

The change from leak checking based on charge (in kg) to leak checking based on CO<sub>2</sub> equivalent is to encourage the use of lower GWP alternatives.

Hermetically sealed equipment containing less than 10 t CO<sub>2</sub> eq is not subject to leak checking provided the equipment is labelled as being hermetically sealed.

Automatic leak detection equipment<sup>9</sup> is required for equipment covered under the F-gas Regulation (with the exception of refrigerated trucks and trailers) which contains F-gas in quantities of 500 t CO<sub>2</sub> eq, or more.

**Important:** This change also brings some equipment containing F-gas, which would previously have been exempt, into the leak checking regime. For example, from the 1<sup>st</sup> January 2017, equipment containing just 1.27 kg of R404A will now be required to be leak checked (1.27 kg of R404A is equal to 5 t of CO<sub>2</sub> eq). On the other hand, equipment previously liable to regular leak checks may fall below the minimum threshold. For example, the minimum R32 charge increases from 3 kg to 7.41 kg.

A table listing common F-gases (both pure and blends), the associated GWP and the 5, 50 and 500 t CO<sub>2</sub> eq is included in Appendix 5. This table, in conjunction with Table 3, should be used to determine the leak checking frequency of equipment containing F-gas. ODS gases are not included in this table due to the ban on the use of these gases in the servicing of equipment. Required leak checking frequencies for equipment containing ODS is provided in Table 4.

## b. ODS

The frequency of leak checking for equipment containing ODS is dependent on the charge of gas (in kg) contained within. ODS leak checking thresholds remain expressed as weight (charge in kg).

Note: hermetically sealed equipment containing less than 6 kg of ODS is not subject to leak checking provided that the equipment is labelled as hermetically sealed.

**Table 4: Leak Checking Frequencies - ODS**

Leak Checking Frequency	ODS	
	System charge - non hermetically sealed (kg)	System charge - Hermetically sealed (kg)
None	< 3 kg	< 6 kg
Annual	3 kg to 30 kg	6 kg to 30 kg
6 monthly	30 kg to 300 kg	30 kg to 300 kg
Quarterly	> 300 kg	> 300 kg

### 6.1.3 Automatic Leakage Detection for Equipment Containing F-gas

**New!** Operators must provide leak detection systems for the following equipment:

- Stationary equipment (i.e. refrigeration, air conditioning, heat pumps and fire protection equipment) containing F-gas in quantities greater than **500 t CO<sub>2</sub> eq** (applicable from 1<sup>st</sup> January 2015), and
- Electrical switchgear and organic Rankine cycles containing F-gas in quantities greater than **500 t CO<sub>2</sub> eq** and installed from 1<sup>st</sup> January 2017.

<sup>9</sup> An automatic leakage detection system is a calibrated mechanical, electrical or electronic device for detecting leakage of F-gases which, on detection, alerts the operator.

**New!** Equipment fitted with leak detection systems must be checked at least once every 12 months to ensure the proper functioning of the detection system. Switchgear leak detection systems require checking every 6 years to ensure proper functioning.

There is no mandatory requirement to fit automatic leakage detection on equipment containing ODS.

For more information on leak checking see Guidance Note titled "[Summary Guide to the New Leak Checking Requirements](#)".

#### 6.1.4 Records

Operators are required to maintain records for:

- Each piece of F-gas equipment which requires periodic leak checking, and
- Equipment containing 3 kg or more of ODS.

The requirement to keep records is to improve containment of F-gases and ODS and to demonstrate compliance with relevant obligations. Using the information that has been collected in your equipment records can allow you to monitor and reduce losses of F-gases and ODS and so maintain equipment and optimise energy efficiency, minimise downtime and identify poorly operating equipment.

The records must include:

- The name, postal address and telephone number of the operator,
- The **quantity** and **type** of F-gas refrigerants installed in each system<sup>10</sup>,
- Any **quantities** of refrigerant **added** (**New!** during installation, maintenance or servicing or due to leakage),
- **New!** Whether the quantities of installed fluorinated greenhouse gases have been recycled or reclaimed<sup>11</sup> and :
  - The name and address of the recycling or reclamation facility
  - If applicable, the certificate number
- The **quantity** of refrigerant **recovered** during servicing, maintenance and final disposal,
- The **identity** of the **company** or **personnel** who installed, serviced, maintained and where applicable repaired or decommissioned the equipment, including, where applicable, the number of its certificate,
- Dates and results of leak checks,
- **New!** If the equipment is decommissioned, the measures taken to recover and dispose of the F-gas refrigerant<sup>12</sup>, and
- Details of automatic leak detection systems, including results of annual checks for effectiveness.

Other record keeping requirements:

- For equipment containing F-gas, **operators** must retain the applicable records **for at least five years** (**New!**),

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<sup>10,12,13</sup> These are requirements of the F-gas Regulation only, but is advised as best practice if ODS refrigerants are installed.

- **The company or personnel**, who installed, serviced, maintained, repaired or decommissioned the F-gas equipment, must also retain the applicable records (see above) **for at least five years (New!)**,
- Records may be kept centrally or with the equipment, the main requirement is that they are accessible so they **can be made available** on request to the competent authority (the EPA) and to the European Commission, and
- The operator should be prepared for inspections by the competent authority and ideally should nominate a person who is responsible for producing records during inspection.

Records may be kept centrally or with the equipment, records maintained electronically are acceptable, the main requirement is that they are accessible so they **can be made available** on request to the competent authority (the EPA) and to the European Commission. In addition, the operator should be prepared for inspections by the competent authority and ideally should nominate a person who is responsible for producing records during inspection.

See Appendix 7 for an example of a recommended record sheet.

## 6.2 Recovery and Waste Management

### 6.2.1 Recovery of Refrigerant during Maintenance or Decommissioning

If ODS/F-gas refrigerant needs to be removed from equipment it must be properly recovered by suitably qualified personnel and all due care must be taken to minimise any emissions.

In practice, this can be done using a refrigerant recovery unit, which is comprised of a small compressor, filters and controls. One side is connected to the refrigeration system via service valves and the other side to a purpose built designated recovery cylinder, shown in Figure 3. Some recovery units have the capability to extract most of the refrigerant in liquid form, before switching to extract any remaining vapour.



Figure 3: F-gas Recovery Cylinder

After recovery the F-gas refrigerant can be reused or sent for reclamation or destruction.

The company/personnel that use an F-gas container immediately prior to its disposal must arrange for the recovery of any residual gas in the container and ensure that it is recycled, reclaimed or destroyed.

Options for dealing with recovered F-gas refrigerant include reuse, recycling, reclamation or destruction.



**Important:** all recovered ODS **must be discarded and managed as a hazardous waste**, as there is no longer any legitimate use.

### 6.2.2 Waste Refrigerant Handling

ODS/F-gas refrigerant for disposal is classified as **hazardous** waste.

Waste producers have a “**duty of care**” for the waste they handle and must ensure they use the right documentation and move waste appropriately.

The EPA has developed a position paper on the handling of waste F-gas and ODS refrigerants entitled “[Management of waste refrigerant gases](#)” and it is important to be aware of its requirements.

Under [Section 32](#) of the [Waste Management Act 1996](#), as amended, a holder of waste, “shall not hold, transport, recover or dispose of waste in a manner that causes or is likely to cause environmental pollution”. The Waste Management Act 1996 as amended and the EC (Waste Directive) Regulation, S.I. No 126 of 2011 provide the basis for the management of hazardous waste in Ireland.

#### a. Transport of Waste Refrigerant Gases

The collection and transport of waste refrigerant gases can only be carried out by a person that either holds an appropriate waste collection permit or by the contractor that generated the waste while working on the F-gas system and who has submitted a Prior Annual Notification (PAN) to the EPA. Waste refrigerant gases must be brought to an appropriately authorised waste facility when taken from an end-user site. The following options apply for the movement and management of waste refrigerant gases:

1. A contractor who has submitted a PAN to the EPA can transport the waste refrigerant gas from the end-user site to an authorised waste management facility, as outlined in their PAN and in accordance with Article 30 of the Waste Management (Collection Permit) Regulations 2007 ([S.I. No. 820 of 2007](#)). In this instance, the contractor becomes the holder of the waste and must fulfil the general duty on the holder of waste set out in Section 32 of the Waste Management Act, as amended. A list of PANs received and accepted by the EPA is available on [www.ozone.ie](http://www.ozone.ie). Waste Transfer Forms (WTFs) are not required for the movement of waste refrigerant gases within Ireland, under a PAN. However, any transfer of hazardous waste outside the State must be in accordance with the requirements of transfrontier shipment of waste (TFS requirements), and
2. The operator can make its own arrangements for the proper management of the waste refrigerant. In this instance, the operator remains the holder of the waste and must fulfil the general duty on the holder of waste set out in Section 32 of the Waste Management Act, as amended.

#### b. Storage of Waste Refrigerant Gases

The storage of waste refrigerant gases is not permitted on any site (other than temporary storage i.e. up to 6 months at the site of generation), unless that site is specifically authorised to do so.

Appropriate authorisation will be one of the following:

1. Waste Licence issued by the EPA,

2. Waste Facility Permit issued by the relevant local authority, or,
3. Certificate of Registration issued by the relevant local authority.

Under no circumstances can a contractor store waste refrigerant gas on their own site without having an appropriate authorisation for the storage of such waste.

### **6.2.3 Waste Electrical and Electronic Equipment (WEEE) Waste Management Issues**

When equipment containing F-gas or ODS reaches the end of its life it must be disposed of in an environmentally sound manner through a facility authorised to accept and/or treat Waste Electrical and Electronic Equipment (WEEE). This is particularly pertinent considering the ban on the use of HCFC in servicing and maintenance and the likely increased generation of WEEE due to replacement of ODS systems/equipment.

The route by which the waste equipment (WEEE) can be managed will vary, depending on when the unit was placed on the market, and whether or not it is being replaced. The following points should be noted:

- For equipment placed on the market prior to 13<sup>th</sup> August 2005 that is now waste, the EEE producer<sup>13</sup> is obliged to take back WEEE of a similar type and function (irrespective of brand) when a business end user is purchasing new equipment from him/her. The EEE producer is then responsible for the environmentally sound management of the WEEE, and
- If the business end user is simply discarding the WEEE (where the unit was placed on the market originally prior to 13<sup>th</sup> August 2005) and not replacing it, the responsibility for ensuring the environmentally sound management of the WEEE remains with the business end user.

An appropriately authorised waste management operator must be used to transport and manage the waste in both scenarios identified above.

- For equipment placed on the market after August 2005 that will become waste, the EEE producer must take back and manage WEEE from the business end user or make alternative financing arrangements with the business user i.e. there must be a formal agreement between both parties on how and who will finance the management of the WEEE. The WEEE must be transported and managed by appropriately authorised waste management operators. This requirement applies whether or not the equipment is being replaced.

If your company has purchased equipment containing, or designed to contain, F-gases from outside the State or sourced them from an unregistered EEE producer, your company will be required to register<sup>14</sup> as a producer of Electrical and Electronic Equipment (EEE). To find out more about the requirements of the European Union (Waste Electrical and Electronic Equipment) Regulations 2014 including any producer obligations that may apply visit [www.weee-enforcement.ie](http://www.weee-enforcement.ie).

In addition, if the equipment contains batteries you will need to consider your obligations under the European Union (Batteries and Accumulators) Regulations 2014. More information is available at [www.batteries-enforcement.ie](http://www.batteries-enforcement.ie).

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<sup>13</sup> The producer is normally the person who placed the equipment on the market in Ireland for the first time.

<sup>14</sup> All details on the registration process and a list of registered producers are presented on the website of the WEEE Register Society Ltd. [www.weee-register.ie](http://www.weee-register.ie).

## 6.3 Training and Certification

### 6.3.1 Company Certification

Companies (including sole traders) undertaking the tasks outlined below on stationary equipment, refrigerated units of truck and trailers must hold a company certificate.

The relevant tasks include:

- Installation, servicing, maintenance,
- Repair, and
- **New!** Decommissioning

**Operators must** take reasonable steps to determine whether the company performing relevant tasks holds the necessary certificate.

**Operators must** take reasonable steps to determine whether the company performing relevant tasks holds the necessary certificate (see Tables 6 and 7). F-Gas Registration Limited is the certification company established in Ireland to issue company certificates<sup>15</sup>.

Further detail on company certification requirements is set out in the supporting Commission Regulation (EC) [No. 303/2008](#) (on minimum certification requirements - stationary equipment) and [304/2008](#) (on minimum certification requirements - fire protection).

If a company directly employs personnel to undertake such activities then the company must hold a company certificate and the personnel will be required to hold appropriate qualifications. If a company sub-contracts all of this type of work and only acts in a project management capacity (i.e. it does not directly employ any qualified staff to work on RAC equipment containing or designed to contain F-gases) then the company may not require a company certificate.

Table 5 summarises the certification requirements for specific tasks and items of equipment - for both personnel and companies.

### 6.3.2 Personnel Qualifications

Personnel (whether contractors or in-house) carrying out certain tasks on relevant equipment **must** be appropriately qualified.

The relevant equipment includes:

- Stationary refrigeration, AC, heat pump and fire protection systems,
- **New!** Refrigerated trucks (above 3.5 t) and trailers,
- AC equipment in cars and light vans<sup>16</sup> (**recovery operations only**),

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<sup>15</sup> Contractor company certificates can also be issued by a certification body in another Member State of the European Union and are mutually recognised in Ireland.

<sup>16</sup> category M1 and N1 class 1 road vehicles within the scope of [Directive 2006/40/EC](#) on Mobile Air Conditioning (MAC)

– M1: designed and constructed for the carriage of passengers and comprising no more than eight seats in addition to the driver's seat, and


























- **New!** AC equipment in other commercial and passenger road vehicles<sup>17</sup> (**recovery operations only**) - covers all other categories of road vehicle, and
- Any other equipment (including mobile equipment<sup>18</sup>) containing F-gases (**recovery operations only**, where recovery is technically feasible and does not entail disproportionate costs)

The relevant tasks include:

- Installation, servicing, maintenance,
- Repair,
- **New!** Decommissioning,
- Leakage checking, and
- Recovery

**New!** For the recovery of F-gases from AC equipment in cars and light vans, personnel holding at least appropriate training certifications (see Tables 6 and 7) are considered qualified. For other commercial and passenger road vehicles and other equipment containing F-gases, personnel must hold an “appropriate” qualification - this may be considered to be the relevant appropriate industry standard.

**Table 5: Certification Requirements for Tasks and Equipment**

	Installation, Servicing, Maintenance	Repair	Decommissioning	Leak Checking	Recovery
<b>Stationary Equipment</b> <sup>19</sup>	 	 	 	 	 
<b>Refrigerated Trucks &amp; Trailers</b>	 	 	 	 	 
<b>Electrical Switchgear</b>					
<b>AC in Road Vehicles</b>					



Company Certification Required



Personnel Qualifications Required

### 6.3.3 Stationary Refrigeration and Air Conditioning Equipment

[Commission Regulation \(EC\) No. 303/2008](#) sets out minimum requirements for the qualifications for personnel working on stationary Refrigeration and Air Conditioning (RAC) equipment that contain or are designed to contain F-gases. This Regulation refers to four different levels of certification, which allow personnel to carry out different activities, e.g.

- *N1 class 1: vehicles designed and constructed for the carriage of goods and having a maximum mass not exceeding 3.5 tonnes.*

<sup>17</sup> Vehicles outside the scope of Directive 2006/40/EC on MAC.

<sup>18</sup> Equipment that is normally in transit during operation – this could be interpreted as applying to, for example, passenger transport such as trains, metros, trams, buses, boats.

<sup>19</sup> Stationary includes refrigeration, air conditioning, heat pumps and fire protection equipment.

Category I allows personnel to work on any systems containing 3 kg or more of an F-gas whereas Category IV only allows personnel to undertake leak checking.

**Table 6: Levels of Certification**

Category	Activity
<b>Category I</b>	Certificate holders may carry out <u>all</u> of the following activities for any size of RAC systems containing F-gas refrigerants - installation, maintenance and servicing, repair, decommissioning ( <b>New!</b> ), leak checking and refrigerant recovery.
<b>Category II</b>	Certificate holders may carry out refrigerant recovery, installation, maintenance and servicing in relation to RAC systems containing less than 3 kg of fluorinated greenhouse gases (or less than 6 kg for systems that are hermetically sealed). Category II certificate holders may also carry out leak checks on sized RAC system provided that it does not entail breaking into the refrigeration circuit containing F-gases.
<b>Category III</b>	Certificate holders may carry out refrigerant recovery in relation to RAC systems containing less than 3 kg of F-gases (or less than 6 kg for systems that are hermetically sealed).
<b>Category IV</b>	Certificate holders may carry out leak checks on any plant provided that it does not entail breaking into the refrigeration circuit containing F-gases.

There are two types of training courses widely available and accepted in Ireland. These are outlined in Table 7.

The Further Education and Training Awards Council (FETAC) developed a national specification for F-gas and ODS certification for stationary RAC qualifications that meets the minimum requirements of F-gas Regulation - FETAC Level 5 (Special Purpose Certificate in Handling F-gas Refrigerants 5S0108). The functions of FETAC have been taken over by Quality and Qualifications Ireland (QQI). The City and Guilds (Level 2 Award in F-gas Regulation, No. 2079) will be accepted in Ireland and by other Member States under mutual recognition obligations.

**Table 7: City and Guilds and FETAC Qualifications for each Category - RAC systems**

Level	City and Guilds 2079	FETAC 5S0108
<b>Category I</b>	2079-11 City and Guilds NDAQ Ref No 500/5730/3 NFQ Level 4 Award in F-gas and ODS Regulations: Category I	F-gas Handling in Large RAC Systems plus Category II, III and IV awards* Award Code 5N0104
<b>Category II</b>	2079-12 City and Guilds NDAQ Ref No, 500/5731/3 NFQ Level 4 Award in F-gas and ODS Regulations: Category II	F-gas Handling in Small RAC Systems plus Category III and IV awards* Award Code 5N0103
<b>Category III</b>	2079-13 City and Guilds NDAF Ref No. 500/5732/7 NFQ Level 4 Award in F-gas and ODS Regulations: Category III	F-gas Recovery in Small RAC Systems plus Category IV award* Award Code 5N0105
<b>Category IV</b>	2079-14 City and Guilds NDAF Ref No. 500/5729/7 NFQ Level 4 Award in F-gas and ODS Regulations: Category IV	F-gas Refrigerant Leak Detection Award Code 5N0102
* Completion of all four minor awards leads to a Special Purpose Award in Handling F-gas Refrigerants		

### 6.3.4 Fire Protection and Mobile Air Conditioning Equipment

Minimum requirements for the qualifications for personnel working on fire protection systems and mobile air conditioning systems that contain, or are designed to contain, F-gases are set out in [Commission Regulation \(EC\) No 304/2008](#) and [Commission Regulation \(EC\) No 307/2008](#), respectively. The FETAC courses and equivalent City and Guild Awards that meet these minimum requirements are listed in Table 8.

**Table 8: Qualifications for Fire Protection and Mobile Air Conditioning Equipment**

Equipment	Qualification
Mobile Air Conditioning Systems (in road vehicles)	City & Guilds Certificate 5101-01 in Safe Handling of Refrigerants for Mobile Air Conditioning Systems (MAC)  or FETAC Special Purpose Certificate in Handling F-gas Mobile Aircon Systems Award Code 5S0109 or equivalent.
Fire Protection Systems	FETAC Special Purpose Certificate in Handling F-gas Fire Extinguishants Award Code 5S0110 or equivalent

Further details on the FETAC courses are available at [www.qqi.ie](http://www.qqi.ie).

Certifications issued before 1<sup>st</sup> January 2015 (i.e. issued in accordance with the repealed F-gas Regulation) remain valid under the original conditions of issue.

Employers of personnel working on systems using the alternative gases butane or propane have an obligation to ensure that personnel have flammable refrigerant training.

The requirement for those contractors/personnel working with ODS is to hold either a *City and Guilds Certificate in Handling Refrigerants Scheme 2078* or the appropriate category of F-gas qualification for the work to be undertaken.

## 6.4 Labelling

The current [Commission Regulation \(EC\) No. 1494/2007](#) (on labelling requirements) sets out the labelling requirements for products and equipment containing F-gases.

The following F-gas containing equipment is required to be labelled before being placed on the market:

- Stationary equipment (i.e. refrigeration, air conditioning, heat pumps and fire protection equipment),
- Electrical switchgear,
- All F-gas containers,
- **New!** Aerosol dispensers that contain F-gases (with the exception of metered dose inhalers),
- **New!** F-gas based solvents, and
- **New!** Organic Rankine cycles



The following labelling requirements for equipment containing F-gas equipment remain unchanged. These requirements apply to F-gas equipment placed on the market after 1<sup>st</sup> April 2008.

- The text '*Contains fluorinated greenhouse gases covered by the Kyoto Protocol*',
- For equipment containing F-gas blown foam, the text '*Foam blown with fluorinated greenhouse gases*'.
- The abbreviated chemical names for the F-gases contained or designed to be contained in the equipment using accepted industry nomenclature standard to the equipment or substance,
- The quantity of the F-gases, expressed in kilograms, and
- A reference that the F-gas is contained in hermetically sealed equipment, where applicable

**New!** The following requirements are now applicable:

- A reference that electrical switchgear has a tested leakage rate of 0.1 % per year as set out in the technical specification of the manufacturer, where applicable,
- From **1<sup>st</sup> January 2017**, the quantity expressed in weight and in CO<sub>2</sub> equivalent of F-Gases contained in the product or equipment, or the quantity of F-gases for which the equipment is designed, and the GWP of those gases,
- Reclaimed or recycled F-gases must be labelled with an indication that the substance has been reclaimed or recycled, information on the batch number and the name and address of the reclamation or recycling facility, and
- F-gases placed on the market for destruction must be labelled with an indication that the contents of the container may only be destroyed

The current [Commission Regulation \(EC\) No. 1494/2007](#) (on labelling requirements) sets out the labelling requirements for products and equipment containing F-gases.

Example of a label is provided in Figure 4.

Contains Fluorinated Greenhouse Gases covered by the Kyoto Protocol	
Refrigerant Type:	<i>R404A</i>
Charge in kg:	<i>12.7kg</i>
Charge in CO <sub>2</sub> :	<i>50 tonnes CO<sub>2</sub> eq</i>

**Figure 4: Label Required for Equipment Containing F-gas**

If applicable a reference that the F-gas is contained in hermetically sealed equipment should also be included on the label.

The label may be placed in any of the following positions:

- adjacent to the service points for charging or recovering the F-gas, or
- on that part of the product or equipment which contains the F-gas

All equipment containing **ODS**, irrespective of age, is required to be labelled with the type and quantity (in kg) of ODS gas in the systems.

## 6.5 Placing on the Market

### 6.5.1 Placing on the Market Prohibitions

**New!** Additional restrictions on the placing on the market of F-gas containing products and equipment are now in force. There are now 17 types of F-gas containing products/equipment with prohibition dates ranging from **July 2007** to **January 2025**. The placing on the market of the equipment/products listed is **prohibited** after the date of prohibition. These bans must be considered before making any new purchasing decisions. Appendix 6 contains the full list of products/equipment and the relevant prohibition dates.

## 6.6 Control of Use

### 6.6.1 Service and Maintenance Ban

**New!** From **January 1<sup>st</sup> 2020** the use of **virgin** F-Gases with a GWP of 2,500 or more, to service or maintain refrigeration equipment with a charge size of 40 t CO<sub>2</sub> eq or more, is **prohibited** (with the exception of military equipment and equipment designed to cool products to below minus 50°C).

Reclaimed and recycled refrigerant  $\geq 2,500$  GWP may be used until **1<sup>st</sup> January 2030** under the following conditions:

- Reclaimed and recycled refrigerant is used for servicing and maintenance of existing refrigeration equipment,
- Reclaimed refrigerant is labelled with an indication that the substance has been reclaimed, information on the batch number and the name and address of the reclamation or recycling facility, and
- Recycled refrigerant may only be used by:
  - The contractor which carried out the recovery of the F-Gas as part of maintenance or servicing, **or**
  - The company for which the recovery was carried out as part of maintenance or servicing.

Table 9 shows the minimum charge size corresponding to 40 t CO<sub>2</sub> eq for F-gases greater or equal to 2,500 GWP commonly used in refrigeration systems.

**Table 9: Minimum Charge Size of Common F-gases Corresponding to 40 tonnes CO<sub>2</sub> eq**

Refrigerant Name	Minimum Charge (kg)	GWP
R404A	10.20	3922
R422D	14.66	2729
R507	10.04	3985

### 6.6.2 ODS (including R22) Ban

Since 1<sup>st</sup> January 2015 it is **illegal** to use any ODS to service ODS containing equipment.

It should be noted that an ODS system can continue to be used after the 1<sup>st</sup> January 2015, however, should the system leak it **cannot** be topped up with ODS refrigerant gas or an ODS refrigerant blend in order to repair the system. At this point, the refrigerant gas in the system would either have to be replaced with an alternative gas or the whole system has to be replaced with an alternative system.

The operator is responsible for compliance with the ODS ban. However, operators will likely require technical assistance from contractors on issues such as unit replacement or use of alternative gases. It is recommended that operators, who continue to use an ODS system after 1<sup>st</sup> January 2015, have a plan in place in the event that the equipment breaks down or leaks, as it will be illegal to top up ODS gas such as R22.

### 6.6.3 Phase Down of F-gases

**New!** The F-gas Regulation includes as one of its most important elements, the provision for the phase down of the quantities of F-gases (and blends) placed on the EU market by producers and importers. This means that each year the quantity placed on the market and therefore available to contractors will decrease in accordance with set targets set out in Annex V of the F-gas Regulation.

The phase-down applies to all producers or importers of **≥100 t CO<sub>2</sub> eq of F-Gases**. It **does not apply** to F-gases - imported for destruction, used as feedstock, supplied for export outside the EU, for use in military equipment, for use in etching of semiconductor material or cleaning of chemicals within the semiconductor manufacturing sector and from 1<sup>st</sup> January 2018 for use in metered dose inhalers.

The Commission will specify maximum quotas (quantities) for each producer or importer for each year beginning with the year 2015. A reference value will be calculated based on the annual average volume placed on the market by each undertaking from **2009 to 2012**.

Based on the reference value, annual maximum quantities will be calculated by using the following percentages. Please refer to Articles 15 - 18 and Annex V of the F-gas Regulation for further details.

**Table 10: F-gas Phase Down Percentages per Year**

Years	Percentage (%)
2015	100 %
2016 - 17	93 %
2018 - 20	63 %
2021 - 23	45 %
2024 - 26	31 %
2027 - 29	24 %
2030	21 %

The phase down means that by 2030 the annual quantity of F-gases placed on the market and available will be reduced by 79 % when compared to 2015.

The phase down will push the use of alternative lower GWP gases and will result in reduced availability of common F-gases, especially those with a higher GWP.

Further information is provided in the Guidance Document titled "[Summary Guide to the HFC \(F-gas\) Phase Down](#)".

## 7. Good Practice

### 7.1 Reducing Leakage

Emissions of F-gases and ODS are harmful to both the environment and the bottom line of your business. Complying with the F-gas and ODS Regulations will help reduce emissions of both greenhouse gases and ODS. To achieve the lowest possible loss of refrigerant, an organisation should consider taking the following steps:

- Only purchase equipment that is "leak tight". This also involves making sure contractors are building leak-free systems from design through to installation. When installing both off-the-shelf and bespoke equipment care is needed to build leak-free systems. Leaking systems cost money for the operator,
- Do regular leak checks and take action to repair leaks. By doing leak checks at least as often as required by the legislation you can build up a picture of which equipment leaks the most and be in a position to address the issues,
- Ask your contractor about the leak rate and ensure that they aim to improve this continually,
- Focus attention on the leakiest equipment. It is typical to find that 80 % of annual leakage comes from only 20 % of the refrigeration systems. By expending more effort on identifying and maintaining these systems you can minimise your leaks, and
- Ensure you maintain complete records. Records are the source of the data that can help you manage and reduce refrigerant leakage.

By following these rules you can reduce the likelihood of refrigerant loss. In addition you will be well placed to identify the equipment that is most likely to cause you problems. Cost savings will also be achieved by ensuring equipment is properly maintained.

## 7.2 Considering Alternatives Now

The phase down of F-gases and the equipment bans will mean that the availability of current commonly used F-gases will decline over time. Therefore the use of alternatives (e.g. natural refrigerants such as CO<sub>2</sub>, ammonia or hydrocarbons) or lower GWP F-gases instead of high GWP F-gases at an early stage will help with a smoother transition into the new regime. It is also prudent to keep the 2020 service and maintenance ban in mind. However, before you invest you must take care that your alternative design is cost effective and has the lowest “overall carbon footprint<sup>20</sup>”. For example, for most refrigeration plants it is the energy related CO<sub>2</sub> emission that is the dominant part of the overall carbon footprint. Hence, it is essential that a system with an alternative refrigerant is equal to or better than an F-gas system in terms of energy efficiency.

## 7.3 Develop an Inventory of Equipment Containing ODS or F-gas

All operators should create an inventory of the equipment containing F-gas and ODS at their premises (see Appendix 8 for an example of an inventory). The inventory should give each piece of equipment a unique identification and record the location and other relevant details (e.g. cross reference with their asset register). In addition, the inventory should record the type of refrigerants within its systems and the quantity of refrigerant in each piece of equipment.

## 7.4 Energy Efficiency

The operation of equipment containing ODS/F-gas may account for a significant percentage of the total energy costs. The steps necessary for compliance with the F-gas and ODS Regulations provide an opportunity to assess the energy efficiency of your equipment. If systems have to be replaced or retrofitted, this is particularly important.

Typical issues to consider are:

- Load reduction (e.g. better time and temperature controls),
- Plant operating conditions (e.g. clean condenser and evaporator fins regularly, keep refrigeration doors and lids closed, ensure door seals are not faulty, reduce head pressures),
- Secondary loads (e.g. chilled water pumps), and
- Part-load operation (e.g. compressor controls and variable speed drives).

Assistance on improving environmental performance is available through the [www.greenbusiness.ie](http://www.greenbusiness.ie) website, where businesses and organisations can receive free, impartial advice on improving resource efficiency through reducing the wastage of materials, consumables, water and energy.

For the hospitality industry, useful information can also be found on the Green Hospitality Award website [www.ghaward.ie](http://www.ghaward.ie) and in a ‘[Calling Time on Waste: a publican's handbook to a leaner, greener cost base](#)’, a booklet published as a result of collaboration between the Vintners' Federation of Ireland, Monaghan County Council and the EPA.

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<sup>20</sup> A measure of the impact our activities have on the environment, especially climate change, often reported as the units of tonnes (or kg) of carbon dioxide each of us produces over a given period of time.

# Appendix 1: Commission (Implementing) Regulations

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1. Commission Regulation (EC) No 1493/2007 - producer, importer, exporter reporting,
2. Commission Regulation (EC) No 1494/2007 - form of labels and additional labelling requirements,
3. Commission Regulation (EC) No 1497/2007 - leak checking requirements for stationary fire protection systems,
4. Commission Regulation (EC) No 1516/2007 - leak checking requirements for stationary refrigeration, air conditioning and heat pump equipment,
5. Commission Regulation (EC) No 303/2008 - requirements and conditions for recognition for certification of companies and personnel regarding RAC and heat pump equipment,
6. Commission Regulation (EC) No 304/2008: requirements and conditions for recognition for certification of companies and personnel regarding stationary fire protection systems and fire extinguishers,
7. Commission Regulation (EC) No 305/2008: requirements and conditions for recognition for certification of recovering F-gases from high voltage switchgear,
8. Commission Regulation (EC) No 306/2008: requirements and conditions for recognition for certification of recovering F-gases based solvents from equipment,
9. Commission Regulation (EC) No 307/2008: minimum requirements for training programmes and conditions for recognition of training attestations for personnel regarding air conditioning in certain motor vehicles, and
10. Commission Regulation (EC) No 308/2008: notification of training and certification programmes.



## Appendix 2: Abbreviations and Definitions

Term	Abbreviation	Definition
<b>Fluorinated greenhouse gases</b>	<b>F-gas</b>	Means hydrofluorocarbons (HFCs), perfluorocarbons (PFCs) and sulphur hexafluoride (SF <sub>6</sub> ) and other greenhouse gases that contain fluorine, listed in Annex I, or mixtures containing any of those substances.  <i>From EU F-gas Regulation 517/2014</i>
<b>Ozone depleting substance</b>	<b>ODS</b>	Various chemicals, including CFCs and HCFCs that damage the ozone layer. Many are already completely phased out.
<b>Chlorofluorocarbon</b>	<b>CFC</b>	Family of chemicals that was historically used in various applications such as refrigeration, foam blowing and aerosols. Now completely banned under ODS Regulation.
<b>Hydrochlorofluorocarbon</b>	<b>HCFC</b>	Family of chemicals used in various applications such as refrigeration, foam blowing and aerosols. The use of ODS is already phased out under the ODS Regulations..
<b>Hydrofluorocarbon</b>	<b>HFC</b>	Means the substances listed in Section 2 of Annex I, or mixtures containing any of those substances.  <i>From EU F-gas Regulation 517/2014</i>
<b>Perfluorocarbon</b>	<b>PFC</b>	Means the substances listed in Section 2 of Annex I, or mixtures containing any of those substances  <i>From EU F-gas Regulation 517/2014</i>
<b>Hydrocarbon</b>	<b>HC</b>	Family of chemicals including propane and butane. These have been adopted as alternatives to ODS and F-gases in some applications.
<b>Global warming potential</b>	<b>GWP</b>	Means the climatic warming potential of a greenhouse gas relative to that of carbon dioxide ('CO <sub>2</sub> '), calculated in terms of the 100-year warming potential of one kilogram of a greenhouse gas relative to one kilogram of CO <sub>2</sub> , as set out in Annexes I, II and IV or in the case of mixtures, calculated in accordance with Annex IV.  <i>From EU F-gas Regulation 517/2014</i>
<b>Carbon footprint</b>		A measure of the impact our activities have on the environment, especially climate change, often reported as the units of tonnes (or kg) of carbon dioxide each of us produces over a given period of time.
<b>Container</b>		Means a product which is designed primarily for transporting or storing fluorinated greenhouse gases.  <i>From EU F-gas Regulation 517/2014</i>
<b>Electrical Switchgear</b>		Means switching devices and their combination with associated control, measuring, protective and regulating equipment, and assemblies of such devices and equipment with associated

Term	Abbreviation	Definition
		interconnections, accessories, enclosures and supporting structures, intended for usage in connection with the generation, transmission, distribution and conversion of electric energy. <i>From EU F-gas Regulation 517/2014</i>
<b>Feedstock</b>		Means any fluorinated greenhouse gas, or substance listed in Annex II, that undergoes chemical transformation in a process in which it is entirely converted from its original composition and its emissions are insignificant. <i>From EU F-gas Regulation 517/2014</i>
<b>Heat pump</b>		Means a device or installation that extracts heat at low temperature from air, water or earth and supplies heat. <i>From EC ODS Regulation 1005/2009</i>
<b>Hermetically sealed system</b>		Means equipment in which all fluorinated greenhouse gas containing parts are made tight by welding, brazing or a similar permanent connection, which may include capped valves or capped service ports that allow proper repair or disposal, and which have a tested leakage rate of less than 3 grams per year under a pressure of at least a quarter of the maximum allowable pressure. <i>From EU F-gas Regulation 517/2014</i>
<b>Operator</b>		Means the natural or legal person exercising actual power over the technical functioning of the equipment and systems covered by this Regulation, a Member State may, in defined, specific situations, designate the owner as being responsible for the operator's obligations. <i>From EU F-gas Regulation 517/2014</i>
<b>Placing on the Market</b>		Means supplying or making available to another party in the Union for the first time, for payment or free of charge, or using for its own account in the case of a producer, and includes customs release for free circulation in the Union. <i>From EU F-gas Regulation 517/2014</i>
<b>Leak detection system</b>		Means a calibrated mechanical, electrical or electronic device for detecting leakage of fluorinated greenhouse gases which, on detection, alerts the operator. <i>From EU F-gas Regulation 517/2014</i>
<b>Organic Rankine Cycle</b>		Means a cycle containing condensable fluorinated greenhouse gas converting heat from a heat source into power for the generation of electric or mechanical energy. <i>From EU F-gas Regulation 517/2014</i>
<b>Recovery</b>		Means the collection and storage of fluorinated greenhouse gases/ozone depleting substances from products, including containers and equipment during maintenance or servicing or before disposal. <i>From EU F-gas Regulation 517/2014 and EC Ozone Regulation 1005/2009</i>
<b>Recycling</b>		Means the reuse of a recovered fluorinated greenhouse gas/ozone depleting substances following a basic cleaning process.

Term	Abbreviation	Definition
		<i>From EU F-gas Regulation 517/2014 and EC ODS Regulation 1005/2009</i>
<b>Reclamation</b>		Means the reprocessing of a recovered controlled substance/F-Gas in order to meet the equivalent performance of a virgin substance, taking into account its intended use. <i>From EU F-gas Regulation 517/2014 and EC ODS Regulation 1005/2009</i>
<b>Refrigerated Truck</b>		Means a motor vehicle with a mass of more than 3.5 tonnes that is designed and constructed primarily to carry goods and that is equipped with a refrigeration unit. <i>From EU F-gas Regulation 517/2014</i>
<b>Refrigerated Trailer</b>		Means a vehicle that is designed and constructed to be towed by a truck or a tractor, primarily to carry goods and that is equipped with a refrigeration unit. <i>From EU F-gas Regulation 517/2014</i>
<b>Repair</b>		Means the restoration of damaged or leaking products or equipment that contain, or whose functioning relies upon, fluorinated greenhouse gases, involving a part containing or designed to contain such gases. <i>From EU F-gas Regulation 517/2014</i>
<b>Destruction</b>		Means the process of permanently transforming or decomposing all or most of a fluorinated greenhouse gas into one or more stable substances that are not fluorinated greenhouse gases. <i>From EU F-gas Regulation 517/2014</i>
<b>Non-refillable container</b>		Means a container which cannot be refilled without being adapted for that purpose or is placed on the market without provision having been made for its return for refilling. <i>From EU F-gas Regulation 517/2014</i>
<b>Installation</b>		Means joining two or more pieces of equipment or circuits containing or designed to contain fluorinated greenhouse gases, with a view to assembling a system in the location where it will be operated, that entails joining together gas carrying conductors of a system to complete a circuit irrespective of the need to charge the system after assembly. <i>From EU F-gas Regulation 517/2014</i>
<b>Maintenance or servicing</b>		Means all activities, excluding recovery in accordance with Article 8 and leak checks in accordance with Article 4 and point (b) of Article 10(1) of the F-Gas Regulation, that entail breaking into the circuits containing or designed to contain fluorinated greenhouse gases, in particular supplying the system with fluorinated greenhouse gases, removing one or more pieces of circuit or equipment, reassembling two or more pieces of circuit or equipment, as well as repairing leaks. <i>From EU F-gas Regulation 517/2014</i>
<b>Mixture</b>		Means a fluid composed of two or more substances, at least one of which is a substance listed in Annex I or in Annex II. <i>From EU F-gas Regulation 517/2014</i>
<b>Tonne(s) of CO<sub>2</sub> equivalent</b>	<b>t CO<sub>2</sub> eq</b>	Means a quantity of greenhouse gases,, expressed as the product of the weight of the greenhouse gases in metric tonnes

Term	Abbreviation	Definition
		and of their global warming potential. <i>From EU F-gas Regulation 517/2014</i>
<b>Undertaking</b>		Means any natural or legal person who: (a) produces, uses, recovers, collects, recycles, reclaims, or destroys fluorinated greenhouse gases, (b) imports or exports fluorinated greenhouse gases or products and equipment that contain such gases, (c) places on the market fluorinated greenhouse gases or products and equipment that contain, or whose functioning relies upon, such gases, (d) installs, services, maintains, repairs, checks for leaks or decommissions equipment that contains, or whose functioning relies upon, fluorinated greenhouse gases, (e) is the operator of equipment that contains, or whose functioning relies upon, fluorinated greenhouse gases, (f) produces, imports, exports, places on the market or destroys gases listed in Annex II, (g) places on the market products or equipment containing gases listed in Annex II. <i>From EU F-gas Regulation 517/2014</i>
<b>Use</b>		Means the utilisation of fluorinated greenhouse gases in the production, maintenance or servicing, including the refilling, of products and equipment, or in other processes referred to in this Regulation. <i>From EU F-gas Regulation 517/2014</i>
<b>Virgin</b>		A substance that has not previously been used. <i>From EU F-gas Regulation 517/2014</i>

## Appendix 3: Sources of Further Information

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There are a number of sources of additional information on the F-gas and ODS Regulations that is most easily accessed from the internet.

### **Environmental Protection Agency**

Guidance on the F-gas Regulation, including key changes and seminar presentations are available from the EPA website ([www.epa.ie](http://www.epa.ie)) at the following link:

<http://www.epa.ie/air/airenforcement/ozone/reviewofthef-gasregulation/>

Guidance on the ODS Regulation, the ODS ban, EC Regulation 1005/2009 and the ODS Statutory Instrument (S.I. No. 465 of 2011) is provided on the EPA website ([www.epa.ie](http://www.epa.ie)) at the following link:

<http://www.epa.ie/air/airenforcement/ozone/>

Other F-Gas/ODS Guidance Documents include:

- Summary Guidance for Compliance with ODS and F-gas Regulations
- Guidance Note for Contractors
- Guidance Note for Operators
- Guidance Note for Contractors working with Fire Protection Equipment Containing F-gases
- Summary Guide to the new Leak Checking Requirements
- Summary Guide to the HFC Phase-down
- Summary Guidance for Garages for Mobile Air Conditioning (MACs)
- Summary Guidance for operators of Refrigerated Trucks and Trailers,
- Summary Guidance for operators of Electrical Switchgear containing SF<sub>6</sub> and Equipment containing PFCs.

These documents are available on the [EPA website](http://www.epa.ie).

### **QQI/FETAC**

The Further Education and Training Awards Council in Ireland (FETAC) developed national standards equivalent to the City and Guilds F-gas qualifications that have been developed in the UK. These courses have been assessed as Level 5 FETAC Award courses and the FETAC course developed for the refrigeration and air conditioning sector is the Special Purpose Certificate in Handling F-gas Refrigerants 5S0108. The functions of FETAC were taken over by Quality and Qualifications Ireland (QQI). For more information on FETAC courses see: [www.qqi.ie](http://www.qqi.ie).

### **European Commission**

[Information for technicians](#) and users of refrigeration, air conditioning and heat pump equipment containing fluorinated greenhouse gases

## Appendix 4: Refrigerants Affected by these Regulations

The following tables list the F-gas and ODS refrigerants by type, which regulation will govern its use, the first table is for pure refrigerants and indicates the main markets where they tend to be used, the second table is for blends used for RAC purposes. For F-Gases please refer to Annex I, Section 1 in the F-Gas Regulation.

### Pure Fluids

Refrigerants	Formula	EU F-gas Regulation?	EC ODS Regulation?	Main Markets
HCFC 22 (R22)	CHClF <sub>2</sub>	✗	✓	RAC
HCFC 123 (R123)	CHCl <sub>2</sub> CF <sub>3</sub>	✗	✓	RAC
HCFC 124 (R124)	C <sub>2</sub> HClF <sub>4</sub>	✗	✓	Blend component
HCFC 142b (R142b)	C <sub>2</sub> H <sub>3</sub> ClF <sub>2</sub>	✗	✓	Solvent
HFC 23 (R23)	CHF <sub>3</sub>	✓	✗	Fire protection, electronics manufacture
HFC 32 (R32)	CH <sub>2</sub> F <sub>2</sub>	✓	✗	Blend component
HFC 41 (R41)	CH <sub>3</sub> F	✓	✗	
HFC 43-10mee (R43-10mee)	C <sub>5</sub> H <sub>2</sub> F <sub>10</sub>	✓	✗	Solvent
HFC 125 (R125)	C <sub>2</sub> HF <sub>5</sub>	✓	✗	Blend component.
HFC 134 (R134)	C <sub>2</sub> H <sub>2</sub> F <sub>4</sub>	✓	✗	
HFC 134a (R134a)	CH <sub>2</sub> FCF <sub>3</sub>	✓	✗	RAC, aerosols, foam
HFC 143 (R143)	C <sub>2</sub> H <sub>3</sub> F <sub>3</sub>	✓	✗	
HFC 143a (R143a)	C <sub>2</sub> H <sub>3</sub> F <sub>3</sub>	✓	✗	Blend component
HFC 152 (R152)	CH <sub>2</sub> FCH <sub>2</sub> F	✓	✗	
HFC 152a (R152a)	C <sub>2</sub> H <sub>4</sub> F <sub>2</sub>	✓	✗	Blend component
HFC 161 (R161)	CH <sub>3</sub> CH <sub>2</sub> F	✓	✗	
HFC 227ea (R227ea)	C <sub>3</sub> HF <sub>7</sub>	✓	✗	Fire protection, aerosols
HFC 236cb (R236cb)	CH <sub>2</sub> FCF <sub>2</sub> CF <sub>3</sub>	✓	✗	
HFC 236ea (R236ea)	CHF <sub>2</sub> CHFCF <sub>3</sub>	✓	✗	
HFC 236fa (R236fa)	C <sub>3</sub> H <sub>2</sub> F <sub>6</sub>	✓	✗	Some use in Portable Fire Extinguishers
HFC 245ca (R245ca)	C <sub>3</sub> H <sub>3</sub> F <sub>5</sub>	✓	✗	
HFC 245fa (R245fa)	CHF <sub>2</sub> CH <sub>2</sub> CF <sub>3</sub>	✓	✗	Foam blowing
HFC 365mfc (R365 mfc)	CF <sub>3</sub> CH <sub>2</sub> CF <sub>2</sub> CH <sub>3</sub>	✓	✗	Foam blowing, solvent
HC 290 - Propane	C <sub>3</sub> H <sub>8</sub>	✗	✗	RAC
HC 600a - Iso-butane	C <sub>4</sub> H <sub>10</sub>	✗	✗	RAC
R 717 - Ammonia	NH <sub>3</sub>	✗	✗	RAC

**Common Blended Refrigerants Used in RAC Market**

Refrigerant	Composition Variants	Composition Components	Type	EU F-gas Regulation ?	EC ODS Regulation ?
R401	A, B, C	R22/152a/124	HCFC + HFC	✓	✓
R402	A, B	R22/125/290	HCFC + HFC + HC	✓	✓
R403	A, B	R22/218/290	HCFC + PFC + HC	✓	✓
R404	A	R143a/125/134a	HFC	✓	✗
R406	A	R22/600a/142b	HCFC + HC	✗	✓
R407	A, B, C	R32/125/134a	HFC	✓	✗
R407	D, F	R32/R125/R134a	HFC	✓	✗
R408	A	R22/143a/125	HCFC + HFC	✓	✓
R409	A, B	R22/142b/124	HCFC	✗	✓
R410	A	R32/125	HFC	✓	✗
R411	B	R22/152a /1270	HCFC + HFC + HC	✓	✓
R413	A	R134a/218/600a	HFC + PFC + HC	✓	✗
R416	A		HFC	✓	✗
R417	A	R125/134a/600	HFC + HC	✓	✗
R422	A, D	R125/134a/600a	HFC + HC	✓	✗
R423	A	R134a/227	HFC	✓	✗
R424	A	R134a/125/600/600a/601a	HFC + HC	✓	✗
R426	A	R125/134a/601a/600	HFC	✓	✗
R427	A	R134a/125/32/143a	HFC	✓	✗
R428	A	R125/143a /600a /290	HFC + HC	✓	✗
R434	A	R125/143a/R134a/600a	HFC + HC	✓	✗
R437	A	R134a/125	HFC	✓	✗
R438	A	R32/125/134a/600/601a	HFC	✓	✗
R442	A	R125/134a/32/227ea/152a	HFC	✓	✗
R449	A	R134a/32/125	HFC	✓	✗
R507		R143a/125	HFC (azeotropic)	✓	✗
R508		R23/116	HFC + PFC (azeotropic)	✓	✗



## Appendix 5: F-gas Conversion Table

F-gas	GWP	5 Tonnes CO <sub>2</sub> eq (in kg)	50 Tonnes CO <sub>2</sub> eq (in kg)	500 Tonnes CO <sub>2</sub> eq (in kg)
23	14,800	0.34	3.37	33.78
32	675	7.41	74.07	740.74
41	92	54.35	543.47	5,434.78
125	3,500	1.42	14.28	142.86
134	1,100	4.55	45.45	454.54
134a	1,430	3.50	34.96	349.65
143	353	14.16	141.64	1,416.4
143a	4,470	1.12	11.2	111.8
152	53	94.34	943.4	9,434
152a	124	40.32	403.22	4,032.26
161	12	416.66	4,166.66	41,666.66
227ea	3,220	1.55	15.53	155.28
236cb	1,340	3.73	37.31	373.13
236ea	1,370	3.65	36.50	365
236fa	9,810	0.51	5.1	50.1
245ca	693	7.22	72.20	722.00
245fa	1,030	4.85	48.54	485.44
365mfc	794	6.30	63.00	630.00
43-10mee	1,640	3.05	30.50	305.00
404a	3,922	1.27	12.75	127.49
407a	2,107	2.37	23.73	237.30
407c	1,774	2.82	28.18	281.85
407d	1,627	3.07	30.73	307.31
407f	1,825	2.74	27.40	273.97
410a	2,088	2.39	23.95	239.46
417a	2,346	2.13	21.31	213.13
422a	3,143	1.59	15.91	159.08
422d	2,729	1.83	18.32	183.22
423a	2,280	2.19	21.93	219.30
424a	2,440	2.02	20.49	204.92
426a	1,508	3.32	33.16	331.56
427a	2,138	2.34	23.39	233.86
428a	3,607	1.39	13.86	138.62
434a	3,245	1.54	15.41	154.08
437a	1,805	2.77	27.70	277.01
438a	2,265	2.21	22.07	220.75
442a	1,888	2.65	26.48	264.83
449a	1,397	3.58	35.79	357.91
507	3,985	1.25	12.55	125.47

F-gas	GWP	5 Tonnes CO <sub>2</sub> eq (in kg)	50 Tonnes CO <sub>2</sub> eq (in kg)	500 Tonnes CO <sub>2</sub> eq (in kg)
508a	12,214	0.38	3.78	37.83
508b (Suva 95)	13,396	0.37	3.73	37.32
508b ISCEON MO89	3,805	1.31	13.14	131.41



Pure F-gases



Blends

F-gases marked **Red** are subject to the leak checking derogation i.e. leak checking is not required for less than kg non hermetically sealed F-gas equipment and less than kg hermetically sealed F-gas equipment until 31<sup>st</sup> December 2016.

# Appendix 6: Placing on the Market Prohibitions

Products and Equipment		Date of Prohibition
Non-refillable containers for fluorinated greenhouse gases used to service, maintain or fill refrigeration, air-conditioning or heat-pump equipment, fire protection systems or switchgear, or for use as solvents.		4 <sup>th</sup> July 2007
Non-confined direct evaporation systems that contain HFCs and PFCs as refrigerants.		4 <sup>th</sup> July 2007
Fire protection equipment	that contain PFCs.	4 <sup>th</sup> July 2007
	that contain HFC-23.	1 <sup>st</sup> January 2016
Windows for domestic use that contain fluorinated greenhouse gases.		4 <sup>th</sup> July 2007
Other windows that contain fluorinated greenhouse gases.		4 <sup>th</sup> July 2008
Footwear that contains fluorinated greenhouse gases.		4 <sup>th</sup> July 2006
Tyres that contain fluorinated greenhouse gases.		4 <sup>th</sup> July 2007
One-component foams, except when required to meet national safety standards, that contain fluorinated greenhouse gases with GWP of 150 or more.		4 <sup>th</sup> July 2008
Aerosol generators marketed and intended for sale to the general public for entertainment and decorative purposes, as listed in point 40 of Annex XVII to Regulation (EC) No 1907/2006, and signal horns, that contain HFCs with GWP of 150 or more.		4 <sup>th</sup> July 2009
Domestic refrigerators and freezers that contain HFCs with GWP of 150 or more.		1 <sup>st</sup> January 2015
Refrigerators and freezers for commercial use (hermetically sealed equipment)	that contain HFCs with GWP of 2 500 or more.	1 <sup>st</sup> January 2020
	that contain HFCs with GWP of 150 or more.	1 <sup>st</sup> January 2022
Stationary refrigeration equipment, that contains, or whose functioning relies upon, HFCs with GWP of 2,500 or more except equipment intended for application designed to cool products to temperatures below – 50 °C.		1 <sup>st</sup> January 2020
Multipack centralised refrigeration systems for commercial use with a rated capacity of 40 kW or more that contain, or whose functioning relies upon, fluorinated greenhouse gases with GWP of 150 or more, except in the primary refrigerant circuit of cascade systems where fluorinated greenhouse gases with a GWP of less than 1 500 may be used.		1 <sup>st</sup> January 2022
Movable room air-conditioning equipment (hermetically sealed equipment which is movable between rooms by the end user) that contain HFCs with GWP of 150 or more.		1 <sup>st</sup> January 2020
Single split air-conditioning systems containing less than 3 kg of fluorinated greenhouse gases, that contain, or whose functioning relies upon, fluorinated greenhouse gases with GWP of 750 or more.		1 <sup>st</sup> January 2025
Foams that contain HFCs with GWP of 150 or more except when required to meet national safety standards	Extruded polystyrene (XPS).	1 <sup>st</sup> January 2020
	Other foams.	1 <sup>st</sup> January 2023
Technical aerosols that contain HFCs with GWP of 150 or more, except when required to meet national safety standards or when used for medical applications.		1 <sup>st</sup> January 2018

# Appendix 7: Sample Log Sheet for Record Keeping

The table below shows an example Equipment Record sheet for compliance with the F-gas Regulation.

<b>Equipment Record</b>					
Name of Equipment Operator:					
Postal Address:				Tel No.:	
Equipment Model:			Unique Identifier		
Description:			Hermetically Sealed	Yes / No	
Location of plant:			Date of Installation:		
Refrigerant Type:			Refrigerant Quantity/Charge (kg):		
<b>Refrigerant Additions During Installation, Maintenance, Servicing or Due to Leakage</b>					
Date	Personnel/Company*	Type of Refrigerant	GWP of Refrigerant	Amount Added, kg	Reason for addition
Where installed refrigerant is recycled or reclaimed provide name/address of recycling/reclamation facility and the certificate number:					
<b>Refrigerant Recovered - During Servicing, Maintenance and Final Disposal</b>					
Date	Personnel/Company*	Type of Refrigerant	GWP of Refrigerant	Amount Removed (kg)	Reason for removal
Details of Refrigerant Disposal (if applicable):					
<b>Leak Tests (including leak detection systems and follow-up tests)</b>					
Date	Personnel /Company*	Areas Checked	Test Result (location and cause of any leaks identified)	Follow up actions and checks required	
<b>Installation, Maintenance, Servicing and Decommissioning Activities</b>					
Date	Personnel /Company*	Areas concerned	Maintenance/servicing work	Certificate No.	Comments
Details of refrigerant recovery (measures taken to recover and dispose) during system decommissioning:					
<b>Leak Checking of Automatic Leak Detection System (if fitted)</b>					
Date	Personnel /Company*	Test Result			Comments
<b>Other relevant information</b>					

\* include name of engineer and of company, postal address, telephone number

## Appendix 8: Example Inventory

The table below shows an example inventory and suggestions for other information that could be captured in the inventory. Keeping an inventory is not a mandatory requirement of the F-gas or ODS Regulations. However, an inventory is considered good practice as it can provide a summary of all the equipment on site and can be used as a means of tracking equipment and collating relevant information in relation to both these Regulations.

Equipment/ system unique identifier	Equipment Location	Type of Refrigerant	Quantity of Refrigerant (kg)	Leak Checking Requirement	Contractors Responsible	Next Service
RSZ60	Roof 1	R 410A	12 kg	1 x year	Xx Freeze Ltd	Feb 2016
Other points to include:	Other points to include:	Other Points to include:	Other Points to include:	Other Points to include:	Other Points to include:	
Links to asset register	Reference to site plan	Which Regulation is applicable?	How has this been determined? From actual data from installation contractors, design documents or calculation.	Is the system hermetically sealed?	Where are the records kept  Date of last service  Relevant company certification reference and date of expiry  Details of qualified employees	
Serial number of equipment	Unit description					

# Appendix 9: Questions and Answers regarding the Management of Waste Refrigerant

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Both the end-users and the RAC contractors may encounter a number of scenarios when equipment containing refrigerant gases is being serviced or decommissioned. These scenarios are addressed in the questions and answers presented below from an end-user's perspective.

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## Questions and answers for Operators of equipment containing ODS or F-gas

1. **Question** – What qualifications should my F-gas equipment contractor have?

**Answer** – Your contractor should hold City and Guilds Certificate in Handling Refrigerants Scheme 2079 or FETAC 5S0108 - for RAC equipment. If your contractor is dealing with fire protection equipment FETAC 5S0110 or equivalent is required. If your contractor is dealing with Mobile Air Conditioning Systems then City & Guilds Certificate 5101-01 or FETAC 5S0109 is required.

2. **Question** – Can I continue to use equipment containing R22 after the 1<sup>st</sup> January 2015?

**Answer** – Yes. The ODS system containing R22 can continue to be used after the 1<sup>st</sup> January 2015 however should the system leak it cannot be topped up with ODS refrigerant gas and at this point would have to either have the gas replaced with an alternative or be replaced with an alternative unit/system.

3. **Question** – My contractor recovered R22 from a system and left it on site. What should I do with it?

**Answer** – Waste producers have a “duty of care” for the waste they handle and you must ensure you dispose of the waste gas appropriately. You must discard the gas as there is no longer any legitimate use for R22 (i.e. it cannot be topped into a system, recycled or reclaimed).

The collection and transport of waste refrigerant gases can only be carried out by a person that either holds an appropriate waste collection permit or by the contractor that generated the waste while working on the equipment containing ODS or F-gas and who has submitted a Prior Annual Notification (PAN) to the EPA. Waste refrigerant gases must be brought to an appropriately authorised waste facility when taken from an end-user site.

4. **Question** - A number of items of stationary equipment on my site contain F-gas in quantities of less than 3kg. However the F-gas has a CO<sub>2</sub> eq of greater than 5 tonnes. I previously did not have to leak check these items of equipment. Do I now have to leak check these items, and if so, when?

**Answer** - Leak checking on all equipment containing less than 3 kg of F-gases but having a CO<sub>2</sub> eq of greater than 5 tonnes will be required from the 1<sup>st</sup> January 2017. Legally, it does not have

*to be leak checked prior to this date. It should also be noted that as of the 1<sup>st</sup> January 2015, equipment with greater than 3 kg of F-gas but having a CO<sub>2</sub> eq of less than 5 tonnes is legally no longer subject to leak checking requirements.*