



ALL WELDS TO BE CONTINUOUS FILET OR RILL TO MINIMUM THICKNESS OF MATERIAL BEING JOINED.
 MINIMUM WELD THICKNESS AS FOLLOWS:-
 STEEL PLATE - BS EN10025 S275
 ROLLED HOLLOW SECTION - BS EN10210 S275/SH
 HR STRUCTURAL SECTIONS - BS EN10210 S275

UNIT FABRICATED DIMENSIONS OF	NOMINAL DIMENSION RANGE	UNITS IN MILLIMETRES (U.M.)	NO. OF UNITS
MACHINING	±0.3	±0.5	±0.8
FABRICATION	±1	±1.2	±2
WELDED JOINTS	±1.5	±2	±3
			±4
			ISS

NO.	DESCRIPTION	DATE
1	ISS	

NO.	DESCRIPTION	DATE
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NO.	DESCRIPTION	DATE
1	ISS	

TITLE: GENERAL ARRANGEMENT TCA40 & STACK
 DRAWING NO. DF1351XXX
 DRAWING NO. DF1351XXX
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